

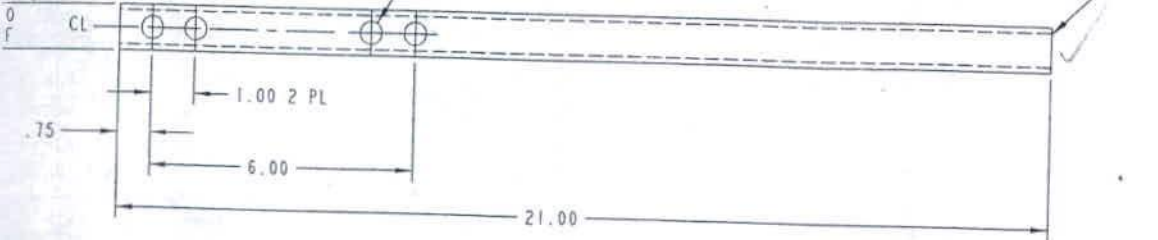
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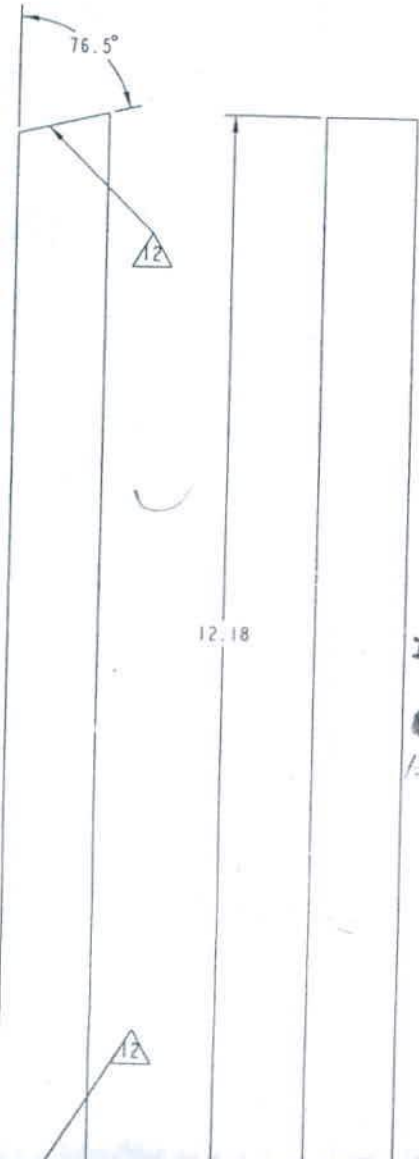
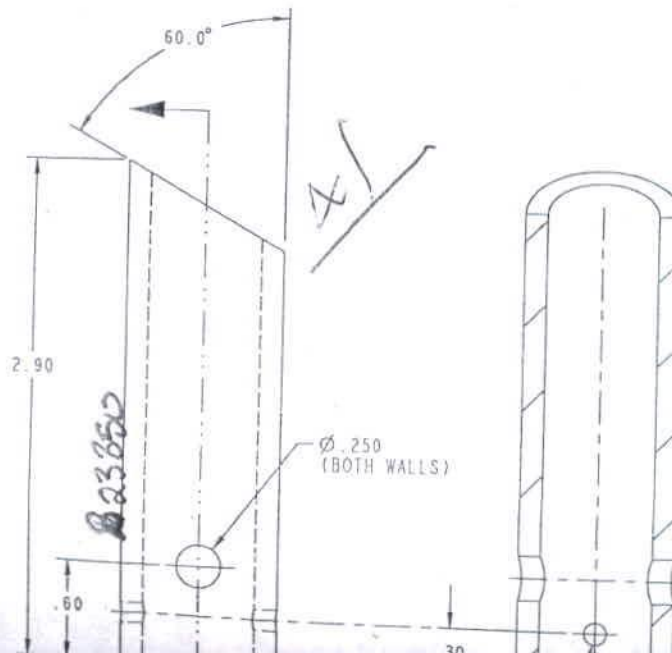
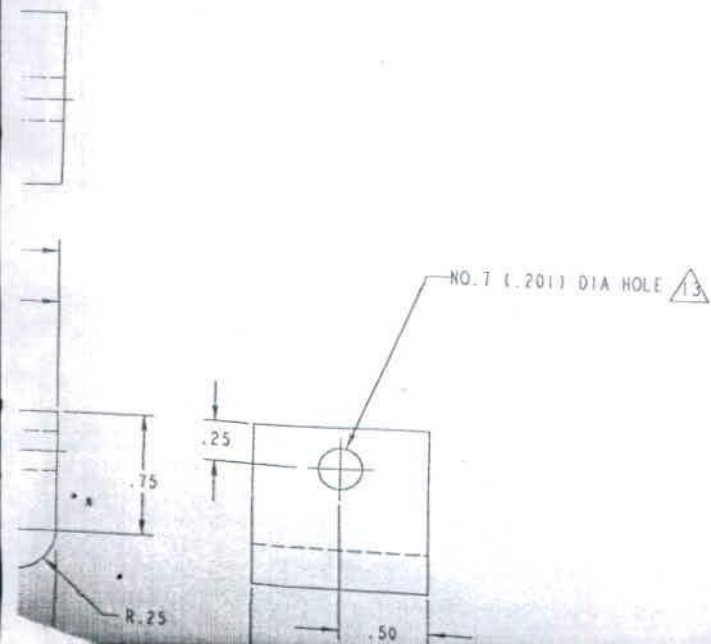
3

2

1.00
REF

-239 SQUARE TUBE

MATL: 1.00 SQ X .125 WALL, 6061-T6
 QQ-A-200/8
 SCALE 0.500

~~12.18~~

12.18

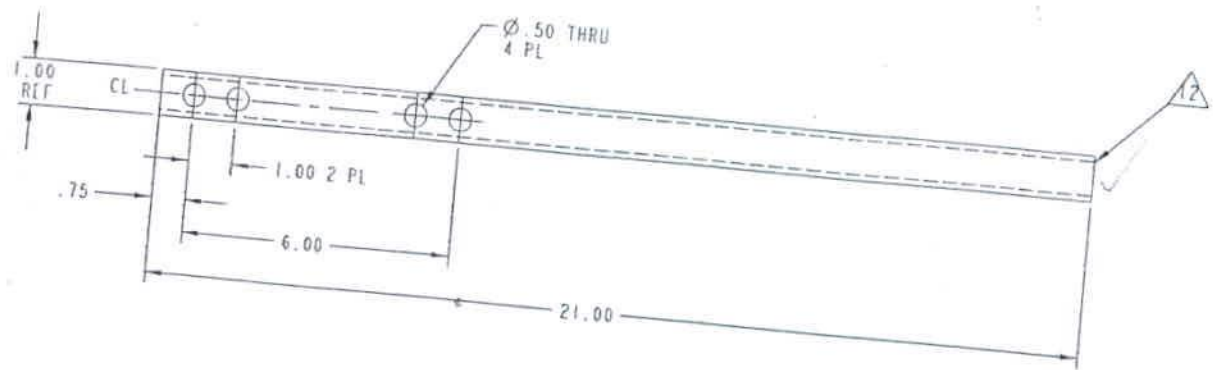
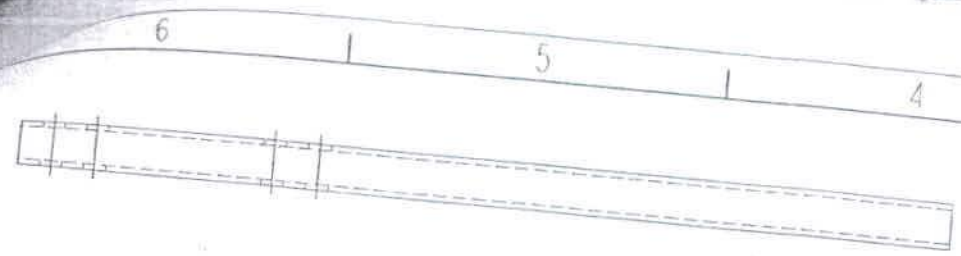
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FIRST ARTICLE INSPECTION CHECKLIST

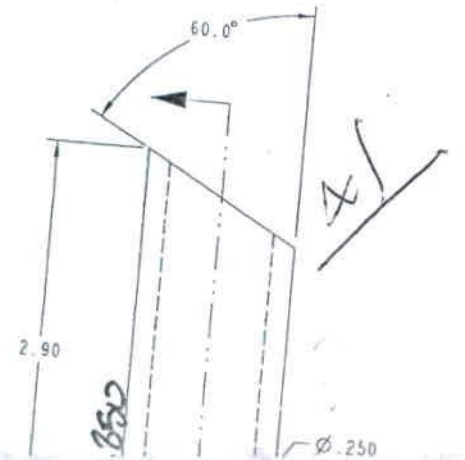
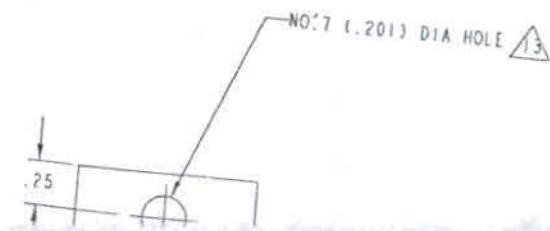
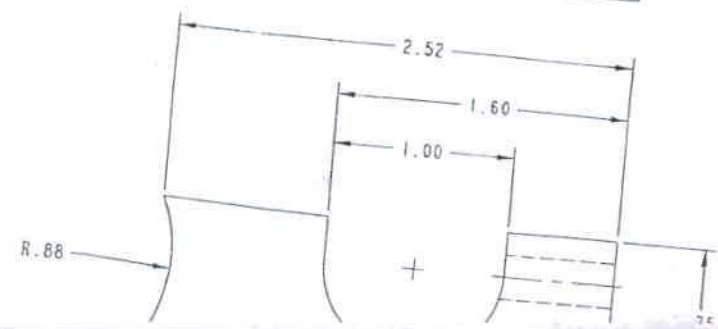
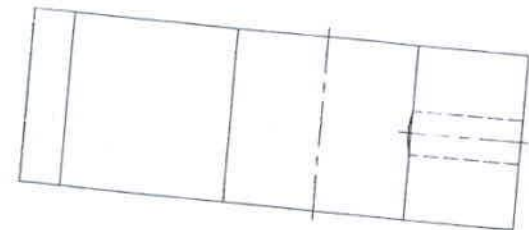
Measured by: TSG	Audited by: J.G	Prototype Approval:
Date: 05.09.20	Date: 05/09/21	Date: N/A.

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/RF	

32	33	34	35
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① -239 SQUARE TUBE
 MATL: 1.00 SQ X .125 WALL, 6061-T6
 QQ-A-200/8
 SCALE 0.500



C
B

SPLIT

DART AEROSPACE LTD	Work Order:	24301 A
Description: -239 square tube	Part Number:	pB67-43001-239
Dwg:	Qty:	17 11
		Page of

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	LI	05-09-16	17 11
2	GA	cut material per dwg B67-43001-239 matl M606/T6 1.000x1.000x.125 M18570	TBG	05-09-21	11
3	GA	drill per dwg B67-43001-239	TBG	05-09-21	11
3B	GA	DEBURR	CPL	05-09-21	11
4	QC	Inspect Level 5	J.G	05/09/21	11
5	stores	Identify + stock	CPL	05-09-21	11
6	AC	cost / part			
7	DC	Inspect Level 21	05/09/22	11	
4B	WA	Pick BUSHING B67-43001-225 Part# B24005	CPL	05-09-21	11
4C	WA	WELD + GRIND FLUSH	CPL	05-09-21	11
4D	QC	INSPECTION	05/09/21	11	
		CLOCK 17.67 17.67	SUR	05-09-22	1

Rev	Date	Change	Revised By	Approved